

**24 Ton Heat Recovery Outdoor Unit - 208/230 VAC, 3-Phase, 60Hz
3X (AOUA96TLBV)**

Job Name _____
 Location _____
 Engineer _____
 Submitted To _____
 Submitted By _____
 Reference _____

Date _____
 Approval _____
 Construction _____
 Unit No _____
 Drawing No _____

- Inverter driven compressor
- New style high power DC fan motor.
- Blue fin heat-exchanger (Corrosion resistance)
- 10 year Extended Warranty on parts and compressor. See Warranty Statement.
- Optional: Internet, BACnet, LonWorks, or Modbus communication.
- Outdoor separation tube must be ordered separately (UTP-DX567A).



CAPACITY

Nominal Cooling Capacity - BTU/h [kW]	288,000 [84.4]
Nominal Heating Capacity - BTU/h [kW]	324,000 [95]
Nominal Tonnage - Ton(s)	24
Maximum Connectable Indoor Units	45
Connectable Capacity	50% to 150%
Cooling Power Input - kW	25
Heating Power Input - kW	26.07
Unit Group	3X (AOUA96TLBV)

OPERATING TEMPERATURES

Operating Temp. Cooling (DB) - °F [°C]	14 to 115 [-10 to 46]
Operating Temp. Heating (DB) - °F [°C]	-4 to 70 [-20 to 21]
Operating Temp. Cooling/Heating Simultaneous - °F [°C]	14 to 70 [-10 to 21]

ELECTRICAL

Electrical Power Requirements	208/230 VAC, 3-Phase, 60Hz
Voltage Range	187 to 253 VAC
Maximum Circuit Breaker - A	3X (50)
Minimum Circuit Ampacity (MCA) - A	3X (41)
Cooling Power Input - kW	25
Heating Power Input - kW	26.07
Maximum Starting Current (MSC) - A	3X (33.2)
Compressor - Rated Load Amperage (RLA) - A	3X (25)
Fan Motor - Full Load Amperage (FLA) - A	3X (1.5)

EFFICIENCY

EER Cooling (Ducted/Non Ducted)	10.60/10.60
IEER Cooling (Ducted/Non Ducted)	20.80/20.10
COP / High Heating 47°F (Ducted/Non Ducted)	3.36/3.31
SCHE (Ducted/Non Ducted)	22.0/22.0

COMPRESSOR

Compressor Type	3X Rotary Inverter
Refrigerant Type	R410A
Refrigerant Charge - lbs [kg]	3X (26.01 [11.80])
Compressor Crankcase Heater - W	3X (2X 35)
Refrigerant Oil / Lubricant	POE
Compressor Capacity Control - Steps/Range	951 / 20 - 115 (per unit)

WIRING

Communication Cable	LonWorks (Fujitsu Pink Cable. See AE Bulletin 009)
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FAN

Fan Type	3X Propeller fan
Fan Airflow Rate - CFM [m3/h]	3X (6,533 [11,100])
Fan Power Output - W	3X (740)
Fan Motor - Full Load Amperage (FLA) - A	3X (1.5)
External Static Pressure (Max) - in.WG [Pa]	0.32 [80]

PIPING

Max. Total Refrigerant Line Length - ft [m]	3,280 [1,000]
Max Height Diff. (OD & ID)(Upper/Lower) - ft [m]	164/131 [50/40]
Max. Refrig. Line Length 1st Sep. tube & furthest IU - ft [m]	196 [60]
Pipe Connection Method: Liquid/Gas	Brazed
Pipe Connection: Liquid - in [mm]	3/4 [19.05]
Pipe Connection: Discharge Gas - in [mm]	1-1/8 [28.58]
Pipe Connection: Suction Gas - in [mm]	1-3/8 [34.92]

HEAT EXCHANGER

H. E. Pipe Type (Material)	Grooved H-pin (Copper)
H. E. Fin Tube (Material)	Corrugate (Aluminum)
H. E. Fin Surface Treatment	Corrosion resistance (Blue fin)
H. E. Fin Pitch - FPI [mm]	18 [1.45]
H. E. Rows x Stages	3X (3 x 60)
H. E. Face Area - Ft ² [m ²]	3X (23 [2.2])
H. E. Length - in [mm]	3X (69-5/16 [1760])

SOUND

Sound Pressure Levels (Cooling/Heating) - dB(A)	64 / 64
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WEIGHT

Net Weight - lbs [kg]	3X (597 [271])
Gross Weight - lbs [kg]	3X (642 [291])

DIMENSIONS

Dim.Net (HxWxD) - in [mm]	3X (66-9/16 x 36-5/8 x 30-1/8 [1690 x 930 x 765])
Dim.Gross (HxWxD) - in [mm]	3X (71-5/16 x 39-7/16 x 33-3/8 [1811 x 1002 x 847])

CODE

ETL	3170288
AHRI Certified	Standard 1230

Note: Specifications are based on the following conditions:
 Cooling: Indoor temperature of 80°F (26.7°C) DB/67°F (19.4°C) WB, and outdoor temperature of 95°F (35°C) DB/75°F (23.9°C) WB. Heating: Indoor temperature of 70°F (21.1°C) DB/60°F (15.6°C) WB, and outdoor temperature of 47°F (8.3°C) DB/43°F (6.1°C) WB. Pipe length: 25ft. (7.5m), Height difference: 0ft. (0m) (Outdoor unit - indoor unit).



DIMENSIONS

Unit: In. (mm)

