

# FUJITSU



## FF\*\*\*LS80 UPFLOW/ HORIZONTAL SERIES

80% A.F.U.E.†

Manufactured for  
**Fujitsu General America, Inc.**  
Fairfield, NJ

## UPFLOW/ HORIZONTAL ULTRA LOW NO<sub>x</sub> GAS FURNACES

### Features

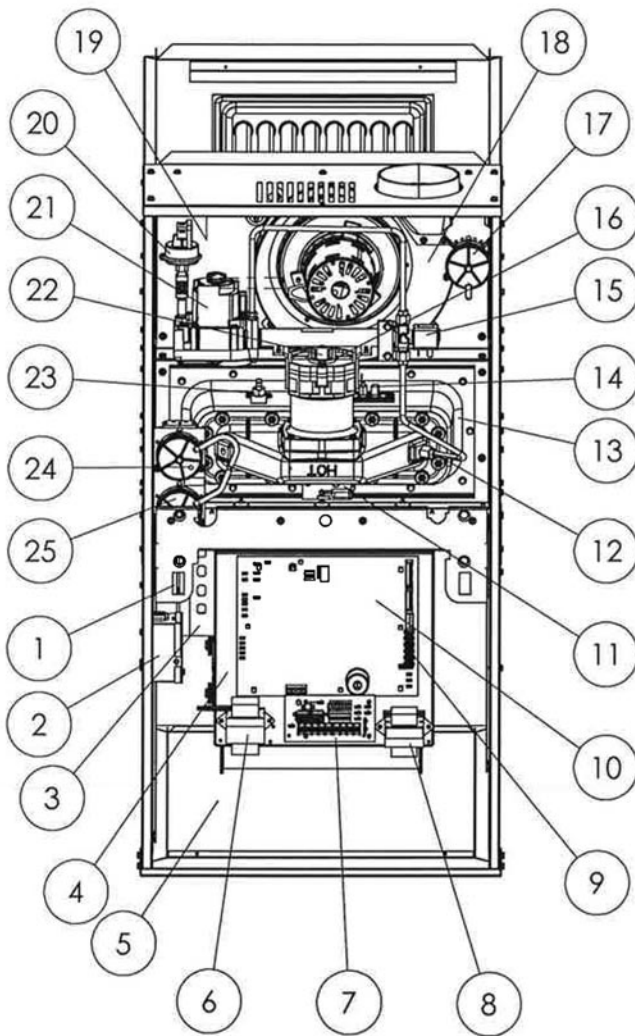
- Certified Unit meets 14ng/j NO<sub>x</sub> emission standard
- Environmentally friendly and responsible product that reduces NO<sub>x</sub> emissions by 65%
- 80% residential Gas Furnace CSA certified
- 3 way multi poise design UF / HZ
- 7 Segment LED Diagnostics on all units
- Direct Spark Ignition for reliability and longevity
- Heat exchanger is removable for improved serviceability. Stainless/Aluminized steel construction provides maximum corrosion resistance and thermal fatigue reliability.
- Solid doors provide quiet operation
- Solid bottom
- Insulated blower compartment
- Low profile 34" cabinet ideal for space constrained installations
- Blower shelf design – serviceable in all furnace orientations
- Hemmed edges on cabinets and doors
- 1/4 turn door knobs for tool less access
- Integrated Control board features dip switches for easy system set up
- QR code for quick access to product information from your smart phone or tablet
- ECM motor provides constant CFM for single and two-stage cooling and heat pump products.
- Cabinet air leakage less than 2% at 1 inch H<sub>2</sub>O when tested in accordance with ASHRAE standard 193

†A.F.U.E. (Annual Fuel Utilization Efficiency) calculated in accordance with Department of Energy test procedures.



## TABLE OF CONTENTS

Standard & Optional Equipment .....	3
Model Features/Physical Data & Specifications .....	4
Model Number Identification .....	5
Dimensional Data .....	6-7
Blower Performance Data .....	8
Accessories.....	9
Limited Warranty .....	10



**ITEM**

**NO. DESCRIPTION**

1. DOOR SWITCH
2. JUNCTION BOX
3. ECM BLOWER MOTOR
4. CONTROL MOUNTING PLATE
5. SOLID METAL BASE PAN
6. POWER FACTOR CHOKE
7. ECM INTERFACE CONTROL
8. TRANSFORMER
9. LOW VOLTAGE TERMINALS
10. FURNACE CONTROL
11. FLAME LED BOARD (ALT FLAME LIGHT)
12. PILOT ORIFICE
13. BURNER ASSEMBLY
14. IGNITOR/FLAME SENSE
15. PILOT SOLENOID (PLSD)
16. COMBUSTION AIR INLET / FILTER (if equipped)
17. AIR INLET PRESSURE SWITCH (AIPS)
18. INDUCED DRAFT BLOWER
19. MAIN LIMIT
20. GAS PRESSURE SWITCH
21. GAS VALVE W/PILOT
22. ORIFICE
23. OVER-TEMPERATURE SWITCH (X3)
24. COMBUSTION PRESSURE SWITCH IGNITION
25. PRESSURE SWITCH

Illustration  
 ST-A1252-27-02

**STANDARD EQUIPMENT**

Completely assembled and wired; induced draft; pressure switch; redundant main gas control; blower compartment door safety switch; solid state time on/time off blower control; limit control; manual shut-off valve, pressure regulator for natural gas; transformer; direct drive constant speed blower motor. Furnaces are equipped with cooling/heating relay and transformer (40VA) ready for air conditioning and two-stage heat pump applications. (Please note: a thermostat is not included as standard equipment.) Flame sensor diagnostics.

**OPTIONAL EQUIPMENT**

Side and bottom filter frame assembly. Return air cabinet for all sizes.  
 NOTE: Furnace is not listed for use with fuel other than natural gas.

The complete terms of limited and other warranties are available at our sales office, or through local installer.

NOTE: For natural gas models, direct spark ignition is 100% safety lockout type.

**WARNING**  
 THIS FURNACE IS NOT APPROVED  
 OR RECOMMENDED  
 FOR USE IN MOBILE HOMES

## Model Features

- 80% residential Gas Furnace CSA certified
- 3 way multi poise design UF / HZ
- 7 Segment LED Diagnostics on all units
- Direct Spark Ignition for reliability and longevity
- Heat exchanger is removable for improved serviceability. Aluminized steel construction provides maximum corrosion resistance and thermal fatigue reliability.
- Solid doors provide quiet operation
- Solid bottom
- Insulated blower compartment
- Low profile 34" cabinet ideal for space constrained installations
- Blower shelf design serviceable in all furnace orientations
- Hemmed edges on cabinets and doors
- 1/4 turn door knobs for tool less access
- Integrated Controls board features dip switches for easy system set up
- QR code for quick access to product information from your smart phone or tablet
- ECM motor provides constant CFM.
- ECM Interface Control for single or two-stage AC and heat pumps.

## Physical Data and Specifications

MODEL NUMBERS FF***LS80 SERIES	FF50174LS80ZA	FF70174LS80ZA	FF100215LS80ZA
Input-BTU/Hr [kW] ①	50,000 [14.6]	70,000 [20.5]	100,000 [29]
Heating Capacity BTU/Hr [kW] ②	40,000 [11.7]	56,000 [16.4]	80,000 [23.4]
Heat Ext. Static Pressure [kPa]	.18 [.05]	.20 [.05]	.28 [.07]
Blower (D x W) [mm]	11 x 6 [279 x 152]	11 x 7 [279 x 178]	11 x 10 [279 x 254]
Motor H.P.–Speed– Type [W]	3/4 HP ECM Motor [560]	3/4 HP ECM Motor [560]	3/4 HP ECM Motor [560]
Min. Circuit Ampacity	13	13	14
Min. Overload Protection Device	15	15	15
Max. Overload Protection Device	20	20	20
Factory Heating CFM	775	1072	1349
Cooling CFM @ Rating Point [L/s]	1498 [707]	1498 [707]	1772 [836]
Max. E.S.P. (In. W.C.) [kPa]	1.0 [.25]	1.0 [.25]	1.0 [.25]
Temperature Rise Range °F [°C]	35-65 [19.4-36.1]	35-65 [19.4-36.1]	35-65 [19.4-36.1]
Max. Outlet Air Temp. °F [°C]	180 [82.2]	180 [82.2]	180 [82.2]
Approx. Shipping Weight (Lbs.) [kg]	125 [57]	125 [57]	140 [64]
AFUE ①	80.0%	80.0%	80.0%

NOTES: All models are 115V, 60HZ, 1 Ph. Gas connection size for all models is 1/2" [12 mm] N.P.T.

① This model does **not** require any component changes at elevations 0-5,500 ft. above sea level. At elevations higher than 2,000 ft. these models do require a 2% de-rate for every 1,000 ft. of elevation above sea level.

② In accordance with D.O.E test procedures.

This furnace meets air district requirements of 14 ng/J NOx emissions limit, and thus is eligible for the Clean Air Furnace Rebate Program:  
[www.CleanAirFurnaceRebate.com](http://www.CleanAirFurnaceRebate.com) in SCAQMD.

[ ] Designates Metric Conversions

## Model Number Identification

<u>FF</u>	<u>50</u>	<u>17</u>	<u>4</u>	<u>L</u>	<u>S</u>	<u>80</u>	<u>Z</u>	<u>B</u>
Type	Capacity	Width	Airflow	Motor	Speed	Efficiency	Orientation	Upflow/Horizontal
Fujitsu	50 = 50,000 70 = 70,000 100 = 100,000	17" 21"	4 = 1 1/2 to 4 Ton 5 = 1 1/2 to 5 Ton	L = Variable Speed	S = Single Stage	80 = 80%	Z = Ultra Low NOx	A - First Time Release

[ ] Designates Metric Conversions

## Upflow Application

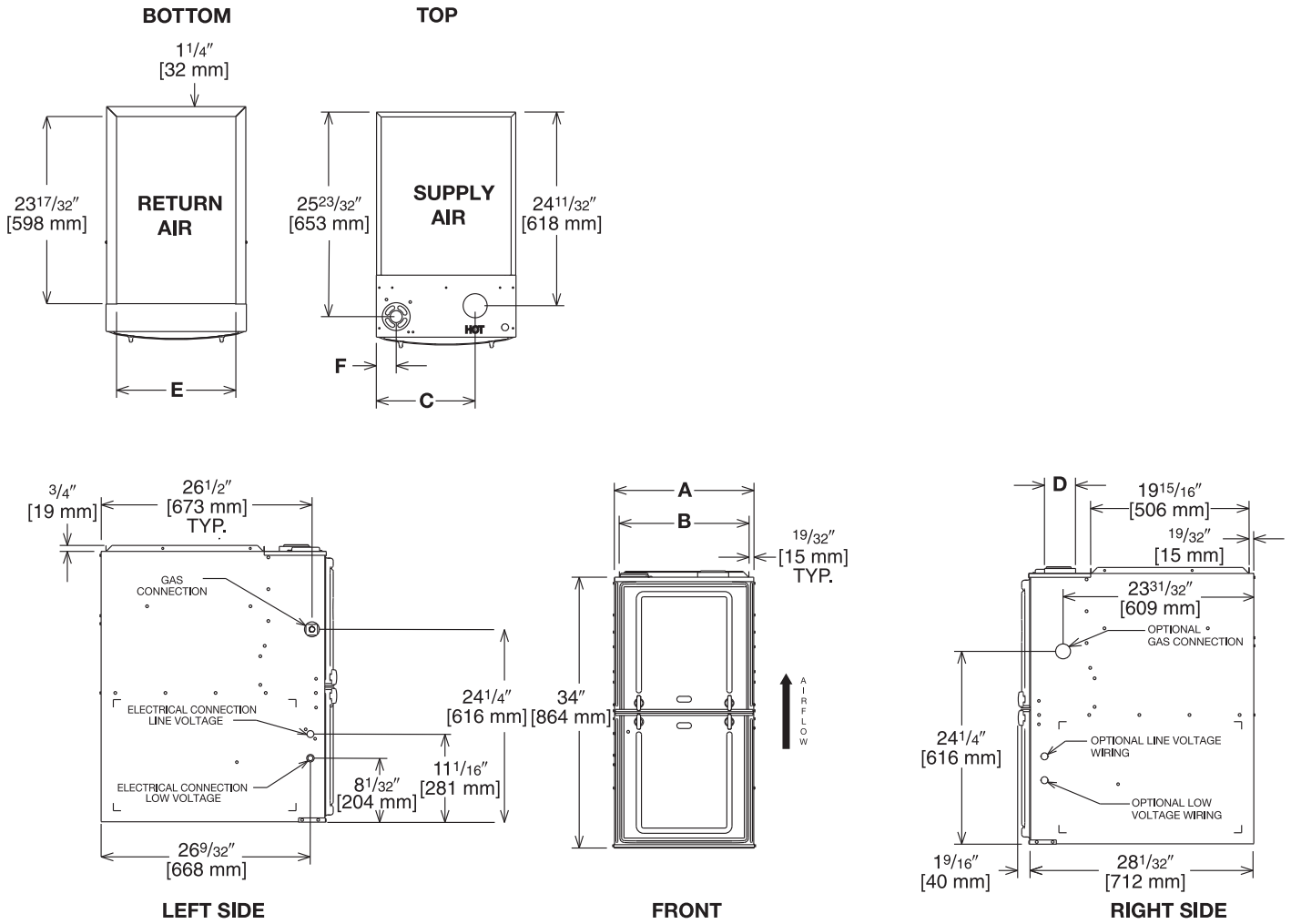


Illustration  
 ST-A1220-04-00  
 FIGURE 1

## Dimensional Data: Upflow Model

MODEL FF***LS80	A	B	C	D	E	F	MINIMUM CLEARANCE (IN.) [mm]						SHIP WGTS. (LBS.) [kg]
							LEFT SIDE	RIGHT SIDE	BACK	TOP	FRONT	VENT	
050/070	17 1/2 [445]	16 11/32 [415]	12 3/8 [314]	①	15 [381]	2 1/2 [64]	0	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	125 [57]
100	21 [533]	19 27/32 [504]	14 1/8 [359]	①	18 1/2 [470]	2 1/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	140 [64]

NOTES: ① May require a 3" [76 mm] to 4" [102 mm] or 3" [76 mm] to 5" [127 mm] adapter.

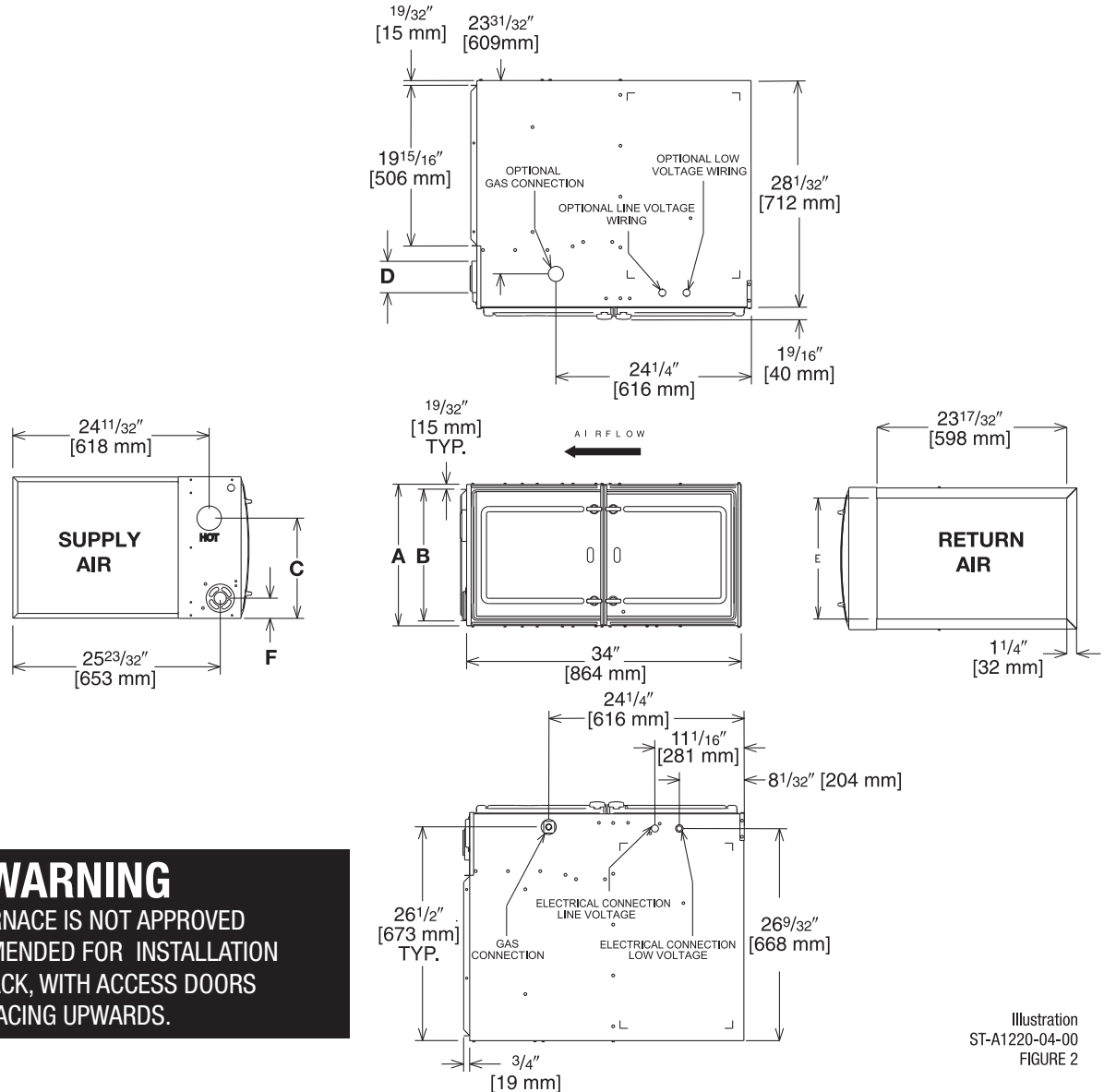
② May be 0" [0 mm] with type B vent.

③ May be 1" [25 mm] with type B vent.

Furnaces must be vented in accordance with the National Fuel Gas Code, ANSI Z223.1 and in accordance with local codes.

[ ] Designates Metric Conversions

## Horizontal Application



**WARNING**  
 THIS FURNACE IS NOT APPROVED  
 OR RECOMMENDED FOR INSTALLATION  
 ON ITS BACK, WITH ACCESS DOORS  
 FACING UPWARDS.

Illustration  
 ST-A1220-04-00  
 FIGURE 2

## Dimensional Data: Horizontal Model

MODEL FF***LS80	A	B	C	D	E	F	MINIMUM CLEARANCE (IN.) [mm]						SHIP WGTS. (LBS.) [kg]
							SUPPLY AIR SIDE	RETURN AIR SIDE	BACK	TOP	FRONT	VENT	
050/070	17 1/2 [445]	16 1/32 [415]	12 3/8 [314]	①	15 [381]	2 1/2 [64]	3 [76] ②	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	125 [57]
100	21 [533]	19 27/32 [504]	14 1/8 [359]	①	18 1/2 [470]	2 1/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	140 [64]

NOTES: ① May require a 3" [76 mm] to 4" [102 mm] or 3" [76 mm] to 5" [127 mm] adapter.

② May be 0" [0 mm] with type B vent.

③ May be 1" [25 mm] with type B vent.

**Furnaces must be vented in accordance with the National Fuel Gas Code, ANSI Z223.1 and in accordance with local codes.**

[ ] Designates Metric Conversions

## Blower Performance Data

FF50174LS80ZA							
	SW 1/2	Cooling	Full Ton SW 3/4			Half Ton SW 3/4	
			Tonnage	Nominal	+10%	Tonnage	Nominal
				OFF/OFF	ON/OFF		OFF/OFF
Cooling / Heat Pump Air Flow	ON/OFF	High	4 TON	1498	1648	3.5 TON	1348
		Low		1124	1236		1011
	OFF/ON	High	3 TON	1121	1233	2.5 TON	1009
		Low		841	925		757
	ON/ON	High	2 TON	762	838	1.5 TON	686
		Low		572	629		514
Heating Airflow	SW 5/6	OFF/OFF	OFF/ON				
		775	698				

FF70174LS80ZA							
	SW 1/2	Cooling	Full Ton SW 3/4			Half Ton SW 3/4	
			Tonnage	Nominal	+10%	Tonnage	Nominal
				OFF/OFF	ON/OFF		OFF/OFF
Cooling / Heat Pump Air Flow	ON/OFF	High	4 TON	1498	1648	3.5 TON	1348
		Low		1124	1236		1011
	OFF/ON	High	3 TON	1121	1233	2.5 TON	1009
		Low		841	925		757
	ON/ON	High	2 TON	762	838	1.5 TON	686
		Low		572	629		514
Heating Airflow	SW 5/6	OFF/OFF	OFF/ON				
		1072	966				

FF100215LS80ZA								
	SW 1/2	Cooling	Full Ton SW 3/4			Half Ton SW 3/4		
			Tonnage	Nominal	+10%	Tonnage	Nominal	
				OFF/OFF	ON/OFF		OFF/OFF	
Cooling / Heat Pump Air Flow	ON/OFF	High	5 TON	1772	1949	4.5 TON	1595	
		Low		1329	1462		1196	
	ON/OFF	High	4 TON	1498	1648	3.5 TON	1348	
		Low		1124	1236		1011	
	OFF/ON	High	3 TON	1121	1233	2.5 TON	1009	
		Low		841	925		757	
	ON/ON	High	2 TON	762	838	1.5 TON	686	
		Low		572	629		514	
	Heating Airflow	SW 5/6	OFF/OFF	OFF/ON				
			1349	1215				

Example: (-)801VA100521MUA requires 3-1/2 tons of air-  
 Switches 1/2 = ON/OFF (4-tons). Switches 3/4 = OFF/ON (reduced CFM for 3-1/2 tons)



**BOTTOM RETURN FILTER RACK FOR  
 UPFLOW APPLICATION: RXGF-CB**

**SIDE RETURN FILTER RACK: RXGF-CD**

FILTER RACK FILTER SIZES* INCHES [mm]		
MODEL FF***LS80	RXGF-CB (UPFLOW/ HORIZONTAL)	RXGF-CD (UPFLOW) SIDE RETURN
050/070	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]
100	19 <sup>1</sup> / <sub>4</sub> x 25 [489 x 635]	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]

**4" FLUE ADAPTER: RXGW-C01**

**INDOOR COIL CASINGS**

MODEL NUMBER
RXBC-D17AI
RXBC-D21AI
RXBC-D21BI

**WARNING: IMPORTANT NOTICE**

A SOLID METAL BASE PLATE (SEE TABLE) MUST BE IN PLACE WHEN THE FURNACE IS INSTALLED WITH SIDE AIR RETURN DUCTS. FAILURE TO INSTALL A BASE PLATE COULD CAUSE PRODUCTS OF COMBUSTION TO BE CIRCULATED INTO THE LIVING SPACE AND CREATE POTENTIALLY HAZARDOUS CONDITIONS.

FURNACE WIDTH IN. [mm]	SOLID BOTTOM KIT NO.	BASE PLATE NO.	BASE PLATE SIZE IN. [mm]
17 <sup>1</sup> / <sub>2</sub> [445]	RXGB-D17	AE-61874-02	15 <sup>1</sup> / <sub>8</sub> x 23 <sup>9</sup> / <sub>16</sub> [384 x 598]
21 [533]	RXGB-D21	AE-61874-03	18 <sup>5</sup> / <sub>8</sub> x 23 <sup>9</sup> / <sub>16</sub> [473 x 598]

[ ] Designates Metric Conversions

**GENERAL TERMS OF LIMITED WARRANTY\***

*Fujitsu General America, Inc.* will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty.

**\*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.**

Conditional Parts\* (Registration Required) .....Ten (10) Years  
Heat Exchanger .....Twenty (20) Years



---

**Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.**

*"In keeping with its policy of continuous progress and product improvement, the right is reserved to make changes without notice."*